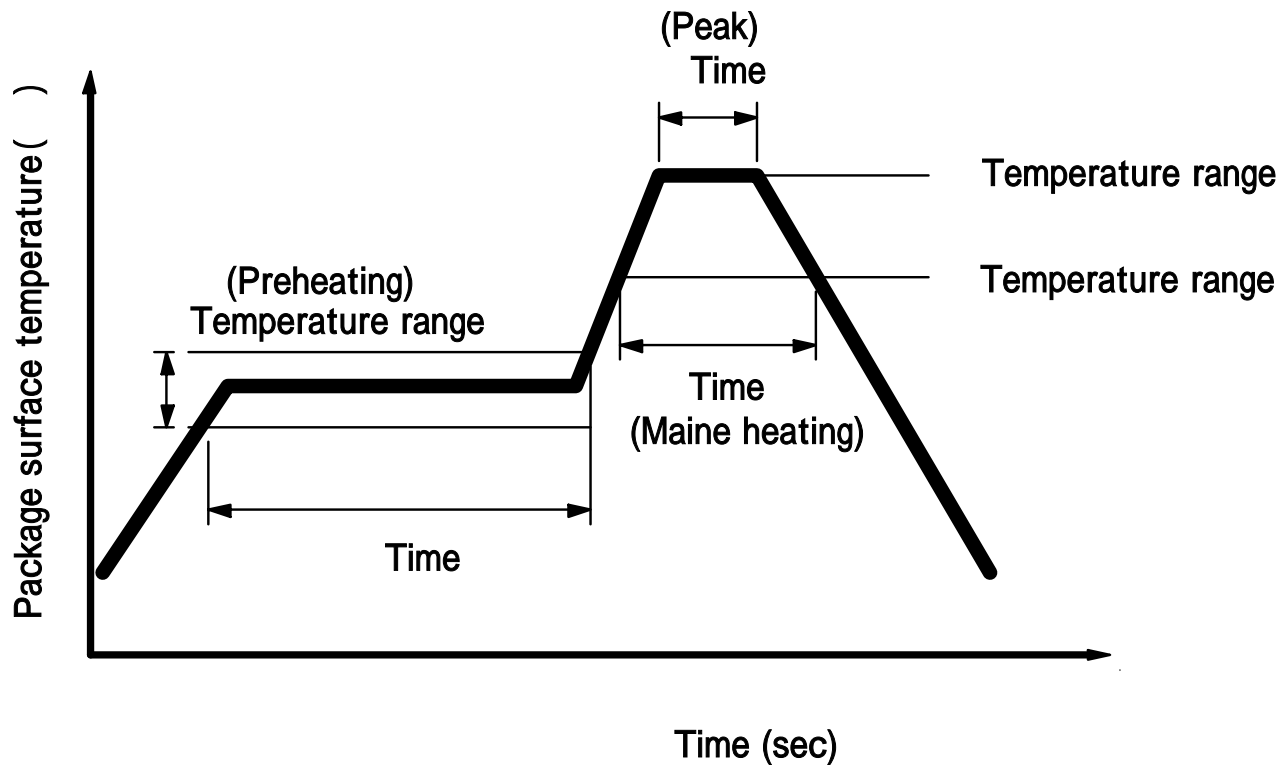


# Recommending reflow temperature profile for TQPACK,NQPACK

Preheating		Maine heating		Peak	
Temperature range	Time	Temperature range	Time	Temperature range	Time
160 to 180	60 ~ 120 seconds	210 higher	60 seconds max	260	10 seconds max



Recommending reflow temperature profile